

Semi-automatic stringer for SunPower cells

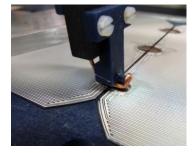


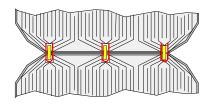


- for SunPower BackContact cells
- contactless and accurate heat transfer
- reproducible soldering process
- high flexibility
- low cycle times by using temperature profiles
- low operating costs and low investment

ATN-stringer for SunPower cells: cell contacting with induction



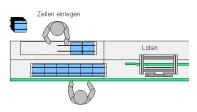


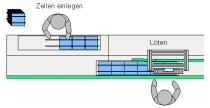


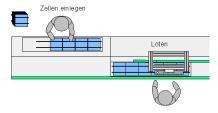
In the production of solar panels, the soldering for contacting the cells, is a quality-defining process: thin tinned copper ribbons are soldered to the printed contacts of the very fragile solar cells.

With the ATN's manual stringer the critical soldering process is automated. This causes reproducible soldering results with reliable quality. Only the handling is done manually.

This allows higher flexibility for production and lower investment costs.







Technical data

Cell dimensions	125x125 mm
Cell thickness	160-300 μm
solder joints per cell	3*
Max. string length	flexible
Flux supply	manually
Dimension basic unit	1.500x700x800 mm
Dimension incl. table extension	e.g. 3.000x700x1.500 mm
Power supply	4 kW / 6 kW*

* optional 3rd emitter

- low cycle time
- the cell is heated up only once (top and bottom side simultaneously)
- without mechanical stress
- reproducible process
- easier work (manual soldering is difficult and requires high skills)
- the same process as in mass production

Induction Soldering System



soldering tool

Rev. 06/2016 Specifications

subject to change without notice.



HF-Generator



Controller



Cooling